# Somos® WaterShed XC 11122

Material Introduction

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It is a kind of resin material which can show transparent effect. After printing out, It will be post-processed with sanding, polish, fumigation and UV etc., so as to achieve its smooth and transparent effect. It is generally used in appearance hand-board samples, such as water cups, containers and so on.

### Advantages

The material has a smooth surface with strong expressive power, high-quality water resistance and strong dimensional stability. The print model is almost colorless

### Disadvantage

Printed products cannot completely eliminate air bubbles, and complex structures cannot be completely transparent. The printing effect cannot meet the requirements of optical experiments.

# Tolerance

200µm or 0.2%

### Recommendation

Model verification for transparent utensils and appearance prototypes.

## Attention >

The material will have a small amount of bubbles during the print production process. Users who require this can consult the account manager online.

### Attributes

Heat deformation (0.46MPa) : 49°C

Hardness(Shore D): 87
Tensile strength: 50MPa
Tensile modulus: 2700MPa
Elongation (expansion) : 3%
Elongation (break) : 10%
Impact strength: 25J/m
Poisson's ratio : 0.41
Dielectric constant 60 Hz: 4.0
Dielectric constant 1 KHz: 3.8
Dielectric constant 1 MHz: 3.5
Insulation strength: 16.3 kV/mm
Water absorption: 0.35%

# Applications

> Production of automotive, electronics, lamps and other components

Can be used for actual production activities such as lenses, packaging, fluid analysis, RTV rollover, durable concept models, wind tunnel testing, etc.